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and if  $H$  is the height of slip gauge and  $L$  is the length of the sine bar, from the right- angled triangle. Sine Bar Lab Manual Dofn

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The Quick Answer If you just want to set an angle with a sine bar and stack of blocks, then take the sine of the desired angle on your calculator and multiply the result by the distance between the centers of the cylinders in the sine bar. Assemble a stack of blocks equal to this value and put it under one of the

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cylinders.

## **The Theory and Practice of Using a Sine Bar, version 2**

The difference of the two height gauge reading being the rise of the sine-bar as shown in fig 1.24. The angle of the component is given by: Uses of Sine Bar: A sine bar has to be used in conjunction



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with a surface plate and slip gauges.  
Sine bar is used for checking angle of components, taper of work pieces, etc.

## **Sine Bar: Introduction, Types and Working | Metrology**

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kg/cm<sup>2</sup>) and note down the reading from digital Indicator. 9. Tabulate the results and plot graphs. 10. Find the actual unknown pressure from the graph. 11. Release the air completely from air chamber.

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2. Measurement of angle using Sine Center / Sine bar / bevel protractor
3. Measurement of alignment using Autocollimator / Roller set
4. Measurement of cutting tool forces using
  - a) Lathe tool Dynamometer
  - b) Drill tool Dynamometer.
5. Measurement of Screw threads Parameters using two wire or Three-wire methods.
- 6.

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angle measurement because they're  
used both for measuring and for  
fixturing when specific angles other than  
90 degrees are important to make a part

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correctly. Here's a typical Sine Bar:  
Fowler Sine Bar. About \$145 on  
Amazon... sine wave plot - MATLAB  
Answers - MATLAB Central Page 8/26

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A sine bar is generally used with slip  
gauge blocks. The sine bar forms the

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hypotenuse of a right triangle, while the slip gauge blocks form the opposite side. The height of the slip gauge block is found by multiplying the sine of the desired angle by the length of the sine bar:  $H = L * \sin(\theta)$ .

## **Unit 3: Sine Bar - Manufacturing Processes 4-5**

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The sine bar forms as hypotenuse of the right-angled triangle and the slip gauges form the side opposite to the required angle. If  $\theta$  is the angle to be measured and if  $H$  is the height of slip gauge and  $L$  is the length of the sine bar, from the right-angled triangle.  $\sin \theta = \frac{H}{L}$

PROCEDURE: 1.

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## **METROLOGY LAB MANUAL 26 12-16 - SlideShare**

Length of Sine Bar: Any unit of length  
Angle Desired: Degrees Result: Height of  
Gage Blocks (units are the same as  
those used for length of sine bar) Height  
of gage blocks = Length of Sine Bar \*  
Sine(angle) See also: Read a Sine Bar  
online calculator & Sine bar reference.



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## **Calculator: Set a Sine Bar - ManufacturingET.org**

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## **Lab Manual For Sine Bar - peugeotocm.com**

Sine table. A sine table (or sine plate) is a large and wide sine bar, typically equipped with a mechanism for locking

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it in place after positioning, which is used to hold workpieces during operations. Compound sine table. It is used to measure compound angles of large workpiece.

### **Sine bar - Wikipedia**

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## **Population Biology Virtual Lab Answer**

Sine block is a wide sine bar. It is wide enough to stand unsupported. If it rests on an integral base it becomes a sine plate. Sine plate is wider than sine block. A heavy duty sine plate is rugged enough to hold work parts for machining or inspection of angles.

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## **Chapter 4**

2. Note down the length of the sine bar
3. Note down the dimensions of the slip gauges available
4. For the given angle, calculate the height of the slip gauge required
5. Bring all the selected slip gauges together, so that the combination gives the height  $h$



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## **IV SEMESTER - Dr.J.Jeevamalar**

5 Inch Long x 1 Inch Wide x 0.0003 Inch  
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## **Sine Bars - MSC Industrial Supply**

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